



2023

车削刀杆—补充本

TURNING TOOLHOLDERS—Supplementary edition



ПРОИМІНСТРУМЕНТ

公司简介

About GESAC

厦门金鹭特种合金有限公司，成立于1989年，是一家中外合资的国家高新技术企业，隶属于中国六大稀土集团之一的厦门钨业股份有限公司。公司致力于高品质钨粉末材料、硬质合金、精密切削工具等钨系列产品的研发、生产，以及行业专业解决方案的提供，是世界知名的钨粉末、硬质合金及切削工具供应商。

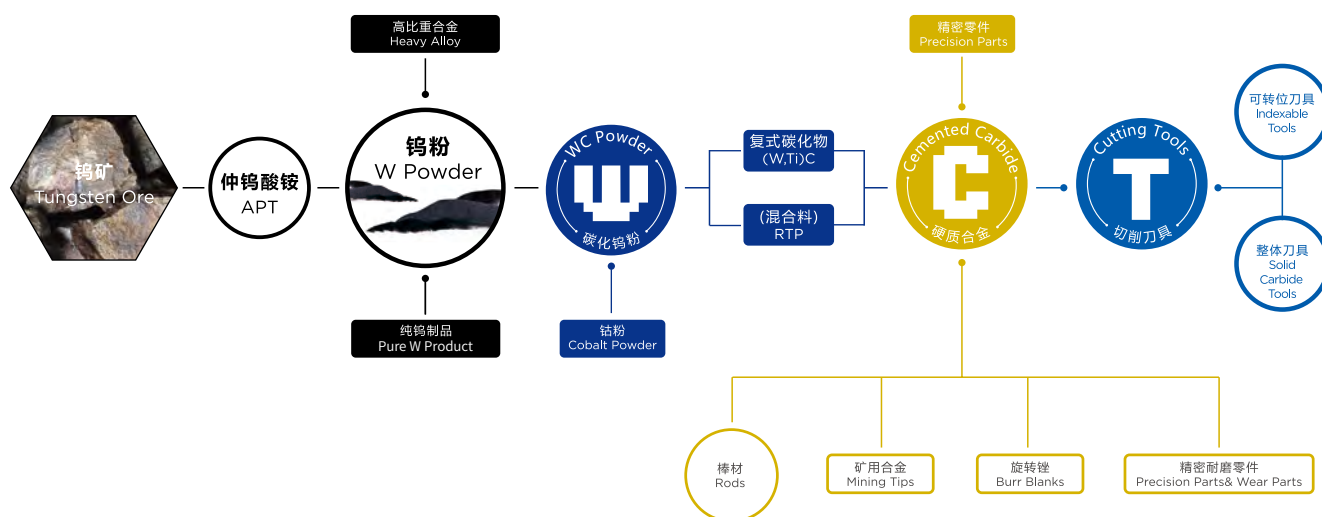
凭借完整钨产业链的产品集成技术研发，以及务实、创新的管理理念，厦门金鹭始终保持着强劲的发展势头，为全球用户提供最高性价比的钨粉末产品和服务，为现代工业领域解决高硬度、耐高温、耐磨损问题，提供了优良的产品和完善的解决方案，客户遍布全球四十多个工业发达国家和地区，享誉海内外。

公司拥有5个生产基地，4个境外销售公司和1个企业技术中心，独立承担并完成多项“国家科技支撑计划项目”，“国家科技重大专项”，“国家火炬计划项目”，“国家重点新产品”开发项目及省市重点研究课题，被评为“战略性新兴产业骨干企业”、“创新型企业”、“先进技术企业”。

Xiamen Golden Egret Cemented Carbides Co.,Ltd., founded in 1989, is a Sino-foreign joint venture with national high-tech, affiliated with XTC, which is one of six major rare earth groups in China. GESAC is committed to research & development, production and professional solutions providing of high-quality tungsten powder materials, cemented carbide, precision cutting tools and other tungsten products. Up to now, GESAC has become world-famous manufacturer and supplier of tungsten powder, cemented carbide and precision cutting tools products.


















With the Integrated Product Development of complete tungsten industry chain, as well as a pragmatic and innovative management concept, GESAC has always maintained a strong momentum of development, providing the cost effective tungsten powder products and services for global users, offering the excellent products and perfect solutions for solving high hardness, high temperature resistance and wear resistance topics. Our brand "Golden Egret" has become one of the leading brand in the market, enjoying famous reputation in more than 40 countries and regions.

GESAC owns five production bases, four sales branches and one R&D center. We undertook and completed several development programs independently, including the “National Science and Technology Support Programs”, the “National Torch Program Projects”, and the “National Key Projects” and so on. GESAC was awarded as "Key Enterprise for Strategic Emerging Industry", “Innovative Enterprise” and “Enterprise with Advanced Technology”.

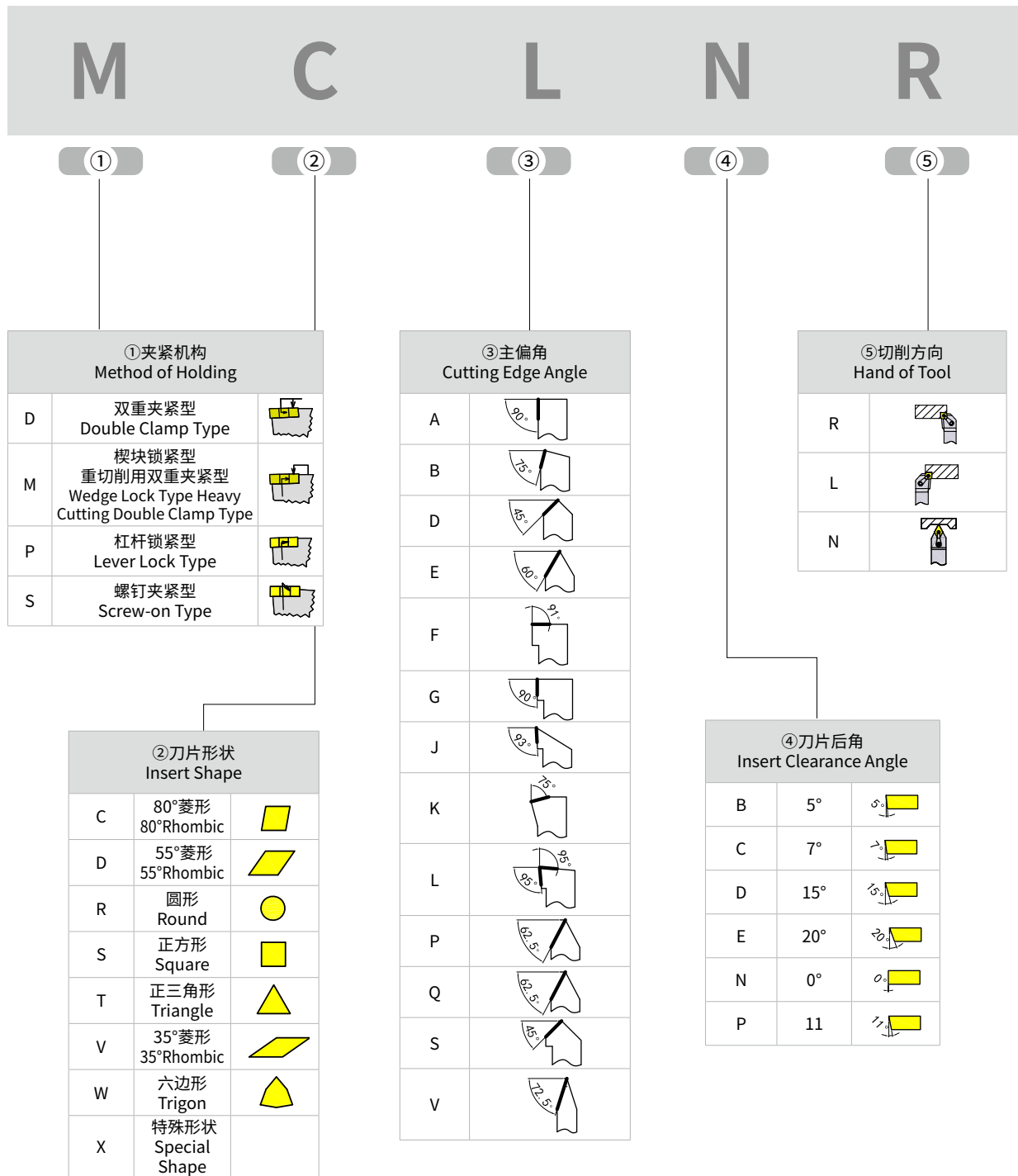


车削刀杆一览表

Overview of Turning Toolholders

| | | | | |
|---|---|---|--|---|
| PCBNR/L | PCLNR/L | PDJNR/L | PSBNR/L | PSSNR/L |
| P004 | P005 | P006 | P007 | P008 |
|  |  |  |  |  |
| PRDCN | PTGNR/L | PWLN/L | DCLNR/L-HPC | DDJNR/L-HPC |
| P009 | P010 | P011 | P012 | P012 |
|  |  |  |  |  |
| DVJNR/L-HPC | DWLN/L-HPC | SCLCR/L | SDUCR/L | SDQCR/L |
| P013 | P013 | P016 | P017 | P018 |
|  |  |  |  |  |
| STFCR/L | SVUCR/L | | | |
| P019 | P019 | | | |
|  |  | | | |
| | | | | |
| | | | | |

外圆车刀杆型号表示规则 External Turning Toolholder Identification System



25

25

M

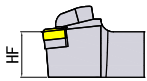
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⑥

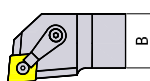
⑦

⑧

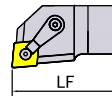
⑨

⑥刀体高度
Tool Height

| 代号 Code | 高度 Height |
|------------|--------------|
| 08 | 8 |
| 10 | 10 |
| 12 | 12 |
| 16 | 16 |
| 20 | 20 |
| 25 | 25 |
| 32 | 32 |

⑦刀体宽度
Tool width

| 代号 Code | 宽度 Width |
|------------|-------------|
| 08 | 8 |
| 10 | 10 |
| 12 | 12 |
| 16 | 16 |
| 20 | 20 |
| 25 | 25 |
| 32 | 32 |

⑧刀体长度
Tool length

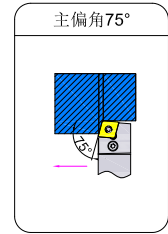
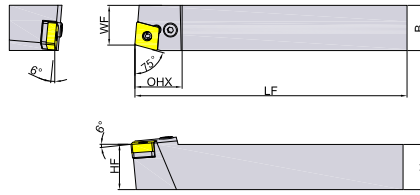
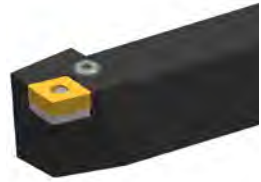
| 代号 Code | 宽度 Width |
|------------|-------------|
| E | 70 |
| F | 80 |
| H | 100 |
| K | 125 |
| M | 150 |
| P | 170 |
| Q | 180 |
| R | 200 |

⑨切削刃长度
Cutting Edge Length

| 内切圆 Tangent circle | | | | | | | |
|-----------------------|----|----|----|----|----|----|----|
| 6.35 | 06 | 07 | - | 06 | 11 | 11 | 04 |
| 9.525 | 09 | 11 | - | 09 | 16 | 16 | 06 |
| 12.7 | 12 | 15 | - | 12 | 22 | - | 08 |
| 15.875 | 16 | - | - | 15 | - | - | - |
| 19.05 | 19 | - | - | 19 | - | - | - |
| 25.4 | 25 | - | - | 25 | - | - | - |
| 32 | - | - | 32 | - | - | - | - |

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PCBNR/L

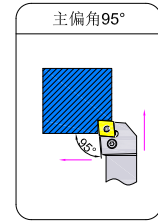
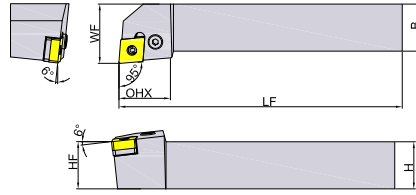
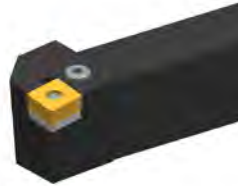


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | R | L |
| PCBNR/L2020K12 | 20 | 20 | 125 | 30 | 20 | 17 | CN**1204** | DCN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.4 | ● | ○ |
| PCBNR/L2525M12 | 25 | 25 | 150 | 26 | 25 | 22 | CN**1204** | DCN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.78 | ● | ○ |
| PCBNR/L3232P12 | 32 | 32 | 170 | 27 | 32 | 29 | CN**1204** | DCN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.37 | ● | ○ |
| PCBNR/L2525M16 | 25 | 25 | 150 | 32 | 25 | 22 | CN**1606** | DCN1604PD | PA5D | LA5D | SLM080250FD | TH30LD | 0.78 | ● | ○ |
| PCBNR/L3232P16 | 32 | 32 | 170 | 33 | 32 | 27 | CN**1606** | DCN1604PD | PA5D | LA5D | SLM080250FD | TH30LD | 1.37 | ● | ○ |
| PCBNR/L3232P19 | 32 | 32 | 170 | 38 | 32 | 27 | CN**1906** | DCN1906PD | PA6D | LA6D | SLM100270FD | TH40LD | 1.37 | ● | ● |
| PCBNR/L4040S19 | 40 | 40 | 250 | 38 | 40 | 35 | CN**1906** | DCN1906PD | PA6D | LA6D | SLM100270FD | TH40LD | 3.2 | ● | ● |
| PCBNR/L4040S2509 | 40 | 40 | 250 | 50 | 40 | 37 | CN**2509** | DCN2504PD | PA8D | LA8D | SLM120360FD | TH50LD | 3.2 | ● | ● |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PCLNR/L

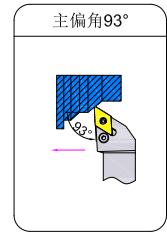
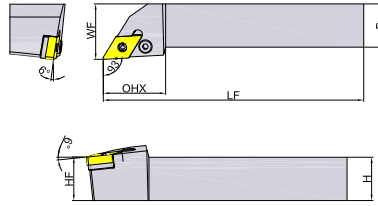


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | R | L |
| PCLNR/L2020K12 | 20 | 20 | 125 | 28 | 20 | 26 | CN**1204** | DCN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.4 | ● | ○ |
| PCLNR/L2525M12 | 25 | 25 | 150 | 28 | 25 | 32 | CN**1204** | DCN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.78 | ● | ○ |
| PCLNR/L3225P12 | 32 | 25 | 170 | 32 | 32 | 32 | CN**1204** | DCN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.09 | ● | ○ |
| PCLNR/L3232P12 | 32 | 32 | 170 | 32 | 32 | 39 | CN**1204** | DCN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.37 | ● | ○ |
| PCLNR/L2525M16 | 25 | 25 | 150 | 36 | 25 | 32 | CN**1606** | DCN1604PD | PA5D | LA5D | SLM080250FD | TH30LD | 0.78 | ● | ○ |
| PCLNR/L3225P16 | 32 | 25 | 170 | 36 | 32 | 32 | CN**1606** | DCN1604PD | PA5D | LA5D | SLM080250FD | TH30LD | 1.09 | ● | ○ |
| PCLNR/L3232P16 | 32 | 32 | 170 | 36 | 32 | 39 | CN**1606** | DCN1604PD | PA5D | LA5D | SLM080250FD | TH30LD | 1.37 | ● | ○ |
| PCLNR/L3232P19 | 32 | 32 | 170 | 40 | 32 | 40 | CN**1906** | DCN1906PD | PA6D | LA6D | SLM100270FD | TH40LD | 1.37 | ● | ● |
| PCLNR/L4040S19 | 40 | 40 | 250 | 40 | 40 | 49 | CN**1906** | DCN1906PD | PA6D | LA6D | SLM100270FD | TH40LD | 3.2 | ● | ● |
| PCLNR/L4040S2509 | 40 | 40 | 250 | 47 | 40 | 50 | CN**2509** | DCN2504PD | PA8D | LA8D | SLM120360FD | TH50LD | 3.2 | ● | ● |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PDJNR/L

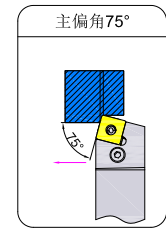
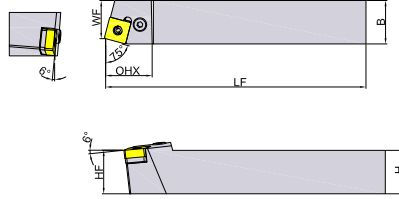


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | R | L |
| PDJNR/L2020K11 | 20 | 20 | 125 | 25 | 20 | 25 | DN**1104** | DDN11T2PD | PA3D | LA3D | SLM060130D | TH25LD | 0.38 | ○ | ○ |
| PDJNR/L2525M11 | 25 | 25 | 150 | 30 | 25 | 30 | DN**1104** | DDN11T2PD | PA3D | LA3D | SLM060130D | TH25LD | 0.78 | ○ | ○ |
| PDJNR/L2020K1506 | 20 | 20 | 125 | 32 | 20 | 25 | DN**1506** | DDN1503PD | PA4D | LA4BD | SLM080250FD | TH30LD | 0.38 | ● | ○ |
| PDJNR/L2525M1506 | 25 | 25 | 150 | 35 | 25 | 32 | DN**1506** | DDN1503PD | PA4D | LA4BD | SLM080250FD | TH30LD | 0.78 | ● | ○ |
| PDJNR/L3225P1506 | 32 | 25 | 170 | 35 | 32 | 32 | DN**1506** | DDN1503PD | PA4D | LA4BD | SLM080250FD | TH30LD | 1.09 | ● | ○ |
| PDJNR/L3232P1506 | 32 | 32 | 170 | 35 | 32 | 38 | DN**1506** | DDN1503PD | PA4D | LA4BD | SLM080250FD | TH30LD | 1.37 | ● | ○ |
| PDJNR/L2020K1504 | 20 | 20 | 125 | 35 | 20 | 25 | DN**1504** | DDN1503PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.4 | ● | ○ |
| PDJNR/L2525M1504 | 25 | 25 | 150 | 35 | 25 | 32 | DN**1504** | DDN1503PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.78 | ● | ○ |
| PDJNR/L3232P1504 | 32 | 32 | 170 | 35 | 32 | 38 | DN**1504** | DDN1503PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.37 | ● | ○ |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PSBNR/L

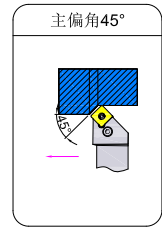
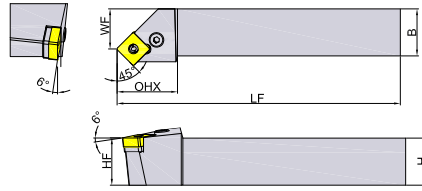


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | R | L |
| PSBNR/L2020K12 | 20 | 20 | 125 | 28 | 20 | 17 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.4 | ○ | ○ |
| PSBNR/L2525M12 | 25 | 25 | 150 | 28 | 25 | 22 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.78 | ○ | ○ |
| PSBNR/L3225P12 | 32 | 25 | 170 | 28 | 32 | 22 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.09 | ○ | ○ |
| PSBNR/L3232P12 | 32 | 32 | 170 | 28 | 32 | 29 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.37 | ○ | ○ |
| PSBNR/L2525M15 | 25 | 25 | 150 | 32 | 25 | 22 | SN**1506** | DSN1504PD | PA5D | LA5D | SLM080250FD | TH30LD | 0.78 | ○ | ○ |
| PSBNR/L3225P15 | 32 | 25 | 170 | 32 | 32 | 22 | SN**1506** | DSN1504PD | PA5D | LA5D | SLM080250FD | TH30LD | 1.09 | ○ | ○ |
| PSBNR/L3232P15 | 32 | 32 | 170 | 32 | 32 | 28 | SN**1506** | DSN1504PD | PA5D | LA5D | SLM080250FD | TH30LD | 1.37 | ○ | ○ |
| PSBNR/L3232P19 | 32 | 32 | 170 | 45 | 32 | 36 | SN**1906** | DSN1904PD | PA6D | LA6D | SLM100270FD | TH40LD | 1.37 | ● | ● |
| PSBNR/L4040S19 | 40 | 40 | 250 | 45 | 40 | 35 | SN**1906** | DSN1904PD | PA6D | LA6D | SLM100270FD | TH40LD | 3.2 | ● | ● |
| PSBNR/L4040S2507 | 40 | 40 | 250 | 50 | 40 | 35 | SN**2507** | DSN2506PD | PA8D | LA8D | SLM120360FD | TH50LD | 3.2 | ● | ● |
| PSBNR/L4040S2509 | 40 | 40 | 250 | 50 | 40 | 35 | SN**2509** | DSN2504PD | PA8D | LA8D | SLM120360FD | TH50LD | 3.2 | ● | ● |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PSSNR/L

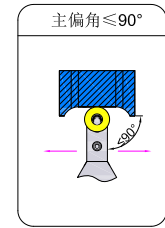
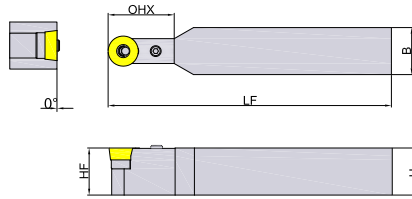


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-----------------------|-----------------------|
| | H | B | LF | OHX | HF | WF | | | | | | | | R | L |
| PSSNR/L2020K12 | 20 | 20 | 125 | 28 | 20 | 25 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.4 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L2525M12 | 25 | 25 | 150 | 32 | 25 | 30 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.78 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L3225P12 | 32 | 25 | 170 | 32 | 32 | 30 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.09 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L3232P12 | 32 | 32 | 170 | 32 | 32 | 38 | SN**1204** | DSN1203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.37 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L2525M15 | 25 | 25 | 150 | 35 | 25 | 30 | SN**1506** | DSN1504PD | PA5D | LA5D | SLM080250FD | TH30LD | 0.78 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L3225P15 | 32 | 25 | 170 | 35 | 32 | 30 | SN**1506** | DSN1504PD | PA5D | LA5D | SLM080250FD | TH30LD | 1.09 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L3232P15 | 32 | 32 | 170 | 35 | 32 | 38 | SN**1506** | DSN1504PD | PA5D | LA5D | SLM080250FD | TH30LD | 1.37 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L3232P19 | 32 | 32 | 170 | 40 | 32 | 38 | SN**1906** | DSN1904PD | PA6D | LA6D | SLM100270FD | TH40LD | 1.37 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L4040S19 | 40 | 40 | 250 | 50 | 40 | 48 | SN**1906** | DSN1904PD | PA6D | LA6D | SLM100270FD | TH40LD | 3.2 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L4040S2507 | 40 | 40 | 250 | 50 | 40 | 48 | SN**2507** | DSN2506PD | PA8D | LA8D | SLM120360FD | TH50LD | 3.2 | <input type="radio"/> | <input type="radio"/> |
| PSSNR/L4040S2509 | 40 | 40 | 250 | 50 | 40 | 48 | SN**2509** | DSN2504PD | PA8D | LA8D | SLM120360FD | TH50LD | 3.2 | <input type="radio"/> | <input type="radio"/> |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PRDCN

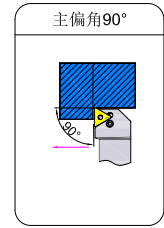
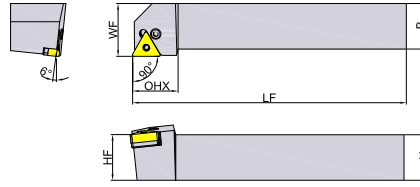


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-------------|
| | H | B | LF | OHX | HF | WF | | | | | | | | |
| PRDCN2525M16 | 25 | 25 | 150 | 35 | 25 | 10 | RCMX1606** | DRN1604PD | PA4D | LCL16CD | SLM060210D | TH25LD | 0.78 | ○ |
| PRDCN3232P16 | 32 | 32 | 170 | 32 | 32 | 16 | RCMX1606** | DRN1604PD | PA4D | LCL16CD | SLM060210D | TH25LD | 1.37 | ○ |
| PRDCN3232P20 | 32 | 32 | 170 | 40 | 32 | 16 | RCMX2006** | DRN2004PD | PA5D | LCL20CD | SLM080250FD | TH30LD | 1.37 | ○ |
| PRDCN4040S20 | 40 | 40 | 250 | 45 | 40 | 20 | RCMX2006** | DRN2004PD | PA5D | LCL20CD | SLM080250FD | TH30LD | 1.37 | ○ |
| PRDCN3232P25 | 32 | 32 | 170 | 45 | 32 | 16 | RCMX2507** | DRN2506PD | PA6D | LCL25CD | SLM100300FD | TH40LD | 1.37 | ○ |
| PRDCN4040S25 | 40 | 40 | 250 | 50 | 40 | 20 | RCMX2507** | DRN2506PD | PA6D | LCL25CD | SLM100300FD | TH40LD | 3.2 | ● |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PTGNR/L

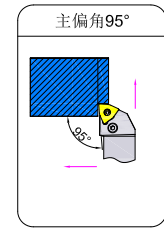
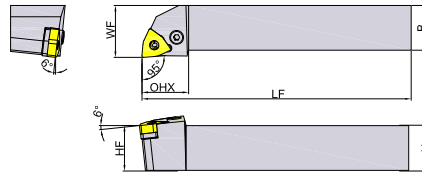
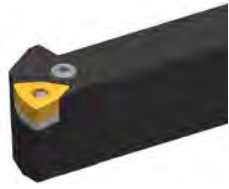


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | R | L |
| PTGNR/L2020K16 | 20 | 20 | 125 | 25 | 20 | 23 | TN**1604** | DTN16T2PD | PA3D | LA3D | SLM060170D | TH25LD | 0.4 | ● | ○ |
| PTGNR/L2525M16 | 25 | 25 | 150 | 25 | 25 | 29 | TN**1604** | DTN16T2PD | PA3D | LA3D | SLM060170D | TH25LD | 0.78 | ● | ○ |
| PTGNR/L3225P16 | 32 | 25 | 170 | 32 | 32 | 29 | TN**1604** | DTN16T2PD | PA3D | LA3D | SLM060170D | TH25LD | 1.09 | ● | ○ |
| PTGNR/L3232P16 | 32 | 32 | 170 | 32 | 32 | 37 | TN**1604** | DTN16T2PD | PA3D | LA3D | SLM060170D | TH25LD | 1.37 | ● | ○ |
| PTGNR/L2525M22 | 25 | 25 | 150 | 30 | 25 | 30 | TN**2204** | DTN2203PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.78 | ● | ○ |
| PTGNR/L3225P22 | 32 | 25 | 170 | 32 | 32 | 30 | TN**2204** | DTN2203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.09 | ● | ○ |
| PTGNR/L3232P22 | 32 | 32 | 170 | 32 | 32 | 37 | TN**2204** | DTN2203PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.37 | ● | ○ |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

PWLNR/L

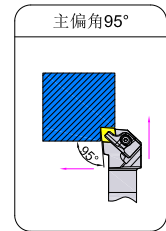
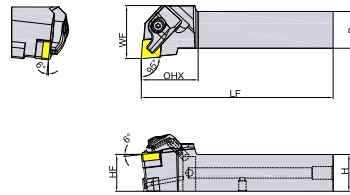


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 定位销 Pin | 杠杆 Lever | 杠杆螺钉 Lever clamping screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|------------|-------------|------------------------------------|--------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | R | L |
| PWLNR/L2020K0604 | 20 | 20 | 125 | 25 | 20 | 23 | WN**0604** | DWN06T2PD | PA3D | LA3D | SLM060170D | TH25LD | 0.4 | ○ | ○ |
| PWLNR/L2525M0604 | 25 | 25 | 150 | 25 | 25 | 28 | WN**0604** | DWN06T2PD | PA3D | LA3D | SLM060170D | TH25LD | 0.78 | ○ | ○ |
| PWLNR/L2020K08 | 20 | 20 | 125 | 26 | 20 | 25 | WN**0804** | DWN0803PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.4 | ● | ○ |
| PWLNR/L2525M08 | 25 | 25 | 150 | 26 | 25 | 29 | WN**0804** | DWN0803PD | PA4D | LA4D | SLM080210FD | TH30LD | 0.78 | ● | ○ |
| PWLNR/L3232P08 | 32 | 32 | 170 | 26 | 32 | 37 | WN**0804** | DWN0803PD | PA4D | LA4D | SLM080210FD | TH30LD | 1.37 | ● | ○ |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

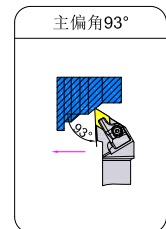
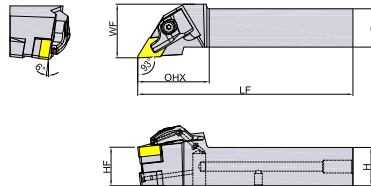
DCLNR/L-HPC



| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 刀垫螺钉 Shim screw | 压板 Clamp | 压板螺钉 Clamp screw | 弹簧 Spring | 扳手 Wrench | 螺纹塞 Threaded plug | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|------|----|----|----------------|------------|-----------------------|-------------|------------------------|--------------|--------------|-------------------------|----------------------|----------------------------------|-----------------------|
| | H | B | LF | OHX | HF | WF | | | | | | | | | R | L | |
| DCLNR/L2020X12HPC | 20 | 20 | 115 | 38.5 | 20 | 25 | CN**1204** | DCN1204DD | S160M040080-05612D | CAD01RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.4 | <input type="radio"/> | <input type="radio"/> |
| DCLNR/L2525X12HPC | 25 | 25 | 130 | 38.5 | 25 | 32 | CN**1204** | DCN1204DD | S160M040080-05612D | CAD01RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.78 | <input checked="" type="radio"/> | <input type="radio"/> |

●标准库存Stock ○需预定Available Upon Order

DDJNR/L-HPC

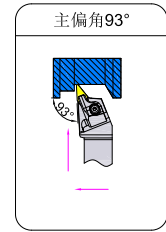
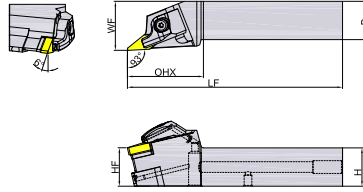


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 刀垫螺钉 Shim screw | 压板 Clamp | 压板螺钉 Clamp screw | 弹簧 Spring | 扳手 Wrench | 螺纹塞 Threaded plug | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|-----------------------|-------------|------------------------|--------------|--------------|-------------------------|----------------------|----------------------------------|-----------------------|
| | H | B | LF | OHX | HF | WF | | | | | | | | | R | L | |
| DDJNR/L2020X1506HPC | 20 | 20 | 125 | 45 | 20 | 25 | DN**1506** | DDN1504DD | S160M040080-05612D | CAD01RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.4 | <input type="radio"/> | <input type="radio"/> |
| DDJNR/L2525X1506HPC | 25 | 25 | 140 | 45 | 25 | 32 | DN**1506** | DDN1504DD | S160M040080-05612D | CAD01RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.78 | <input checked="" type="radio"/> | <input type="radio"/> |

●标准库存Stock ○需预定Available Upon Order

外圆车刀杆(负型)
External Turning Toolholder (Negative)

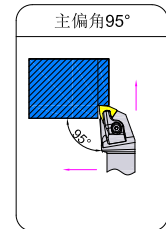
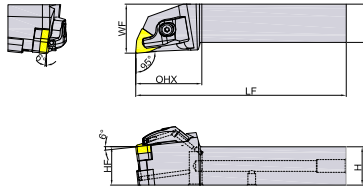
DVJNR/L-HPC



| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 刀垫螺钉 Shim screw | 压板 Clamp | 压板螺钉 Clamp screw | 弹簧 Spring | 扳手 Wrench | 螺纹塞 Threaded plug | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|-----------------------|-------------|------------------------|--------------|--------------|-------------------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | | | R | L |
| DVJNR/L2020X16HPC | 20 | 20 | 125 | 48 | 20 | 25 | VN**1604** | DVN1603DD | SI60M040080-05612D | CAD02RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.4 | ○ | ○ |
| DVJNR/L2525X16HPC | 25 | 25 | 140 | 48 | 25 | 32 | VN**1604** | DVN1603DD | SI60M040080-05612D | CAD02RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.78 | ● | ○ |

●标准库存Stock ○需预定Available Upon Order

DWLNR/L-HPC



| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | 匹配刀片 Insert | 刀垫 Shim | 刀垫螺钉 Shim screw | 压板 Clamp | 压板螺钉 Clamp screw | 弹簧 Spring | 扳手 Wrench | 螺纹塞 Threaded plug | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|----|-----|-----|----|----|----------------|------------|-----------------------|-------------|------------------------|--------------|--------------|-------------------------|----------------------|-------------|---|
| | H | B | LF | OHX | HF | WF | | | | | | | | | | R | L |
| PDWLNR/L2020X08HPC | 20 | 20 | 120 | 40 | 20 | 25 | WN**0804** | DWN0804DD | SI60M040080-05612D | CAD03RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.4 | ○ | ○ |
| PDWLNR/L2525X08HPC | 25 | 25 | 135 | 40 | 25 | 32 | WN**0804** | DWN0804DD | SI60M040080-05612D | CAD03RD | SJM050250D | SPA7D | TT15PD | STBG1/8D | 0.78 | ● | ○ |

●标准库存Stock ○需预定Available Upon Order

内孔车刀杆型号表示规则 Internal Turning Toolholders Identification System

S
16
M
S
C

①

②

③

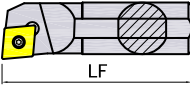
④

⑤

① 刀杆材质 Tool Material








| | |
|---|---|
| A | 带冷却孔钢刀杆 Steel with coolant hole |
| C | 硬质合金刀杆 Carbide shank |
| E | 带冷却孔硬质合金刀杆 Carbide bar with coolant hole |
| S | 钢刀杆 Steel shank |

③ 刀柄长度 Tool Length

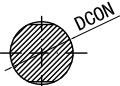


| 代号 Code | 高度 Height |
|------------|--------------|
| F | 80 |
| H | 100 |
| K | 125 |
| M | 150 |
| N | 160 |
| Q | 180 |
| R | 200 |
| S | 250 |
| T | 300 |
| U | 350 |

⑤ 刀片形状 Insert Shape





| | | |
|---|-----------------------|---|
| C | 80°菱形 80°Rhombic |  |
| D | 55°菱形 55°Rhombic |  |
| R | 圆形 Round |  |
| S | 正方形 Square |  |
| T | 正三角形 Triangle |  |
| V | 35°菱形 35°Rhombic |  |
| W | 六边形 Trigon |  |
| X | 特殊形状 Special Shape | |

② 刀柄直径 Shank Diameter



| 代号 Code | 直径 Diameter |
|------------|----------------|
| 08 | 8 |
| 10 | 10 |
| 12 | 12 |
| 16 | 16 |
| 20 | 20 |
| 25 | 25 |
| 32 | 32 |

④ 夹紧方式 Method of Holding

| | | |
|---|---|---|
| D | 双重夹紧型 Double Clamp Type |  |
| M | 模块锁紧型 重切削用双重夹紧型 Wedge Lock Type Heavy Cutting Double Clamp Type |  |
| P | 杠杆锁紧型 Lever Lock Type |  |
| S | 螺钉夹紧型 Screw-on Type |  |

L C R 09

⑥
⑦
⑧
⑨

⑥主偏角
Cutting Edge Angle

| | |
|---|--|
| K | |
| L | |
| F | |
| U | |
| Q | |
| W | |

⑦刀片后角
Insert Clearance Angle

| | | |
|---|-----|--|
| B | 5° | |
| C | 7° | |
| D | 15° | |
| E | 20° | |
| N | 0° | |
| P | 11° | |

⑧方向
Hand of Tool

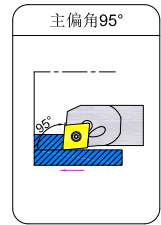
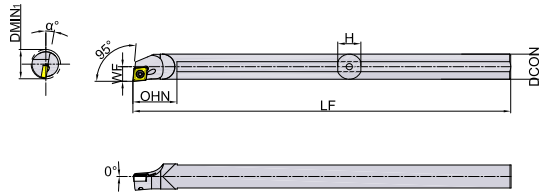
| | |
|---|--|
| R | |
| L | |

⑨切削刃长度(mm)
Cutting Edge Length(mm)

| 内切圆 Tangent circle | | | | | | | |
|-----------------------|----|----|----|----|----|----|----|
| 6.35 | 06 | 07 | - | 06 | 11 | 11 | 04 |
| 9.525 | 09 | 11 | - | 09 | 16 | 16 | 06 |
| 12.7 | 12 | 15 | - | 12 | 22 | - | 08 |
| 15.875 | 16 | - | - | 15 | - | - | - |
| 19.05 | 19 | - | - | 19 | - | - | - |
| 25.4 | 25 | - | - | 25 | - | - | - |
| 32 | - | - | 32 | - | - | - | - |

内孔车刀杆
Internal Turning Toolholder

SCLCR/L

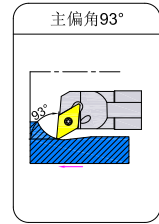
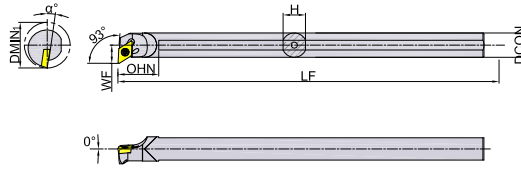


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | | 匹配刀片 Insert | 螺钉 Screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|------|-----|-----|-----|-----|----------------|----------------|--------------------|--------------|----------------------|-------------|---|
| | DMIN1 | DCON | WF | LF | OHN | H | α° | | | | | R | L |
| A08K-SCLCR/L06 | 10 | 8 | 4.5 | 125 | 14 | 7 | 13 | CC*T0602** | SI60M025050-03510D | TT08PD | 0.05 | ● | ● |
| A10K-SCLCR/L06 | 12 | 10 | 6 | 125 | 17 | 9 | 12 | CC*T0602** | SI60M025050-03510D | TT08PD | 0.08 | ● | ● |
| A12M-SCLCR/L06 | 16 | 12 | 7 | 150 | 17 | 11 | 10 | CC*T0602** | SI60M025050-03510D | TT08PD | 0.14 | ● | ● |
| A16Q-SCLCR/L09 | 20 | 16 | 9 | 180 | 27 | 15 | 10 | CC*T09T3** | SI60M040080-05710D | TT15PD | 0.29 | ● | ● |
| A20Q-SCLCR/L09 | 25 | 20 | 11 | 180 | 28 | 18 | 8 | CC*T09T3** | SI60M040080-05710D | TT15PD | 0.5 | ● | ● |
| A25R-SCLCR/L09 | 32 | 25 | 14 | 200 | 35 | 23 | 6 | CC*T09T3** | SI60M040080-05710D | TT15PD | 0.98 | ● | ● |
| E08K-SCLCR/L06 | 10 | 8 | 5 | 125 | 8 | 7.5 | 13 | CC*T0602** | SI60M025050-03510D | TT08PD | 0.08 | ● | ○ |
| E10M-SCLCR/L06 | 12 | 10 | 6 | 150 | 14 | 9.5 | 12 | CC*T0602** | SI60M025050-03510D | TT08PD | 0.16 | ● | ○ |
| E12Q-SCLCR/L06 | 14 | 12 | 7 | 180 | 14 | 11 | 10 | CC*T0602** | SI60M025050-03510D | TT08PD | 0.28 | ● | ○ |
| E16R-SCLCR/L09 | 18 | 16 | 9 | 200 | 20 | 15 | 10 | CC*T09T3** | SI60M040080-05710D | TT15PD | 0.56 | ● | ○ |
| E20S-SCLCR/L09 | 22 | 20 | 11 | 250 | 26 | 19 | 8 | CC*T09T3** | SI60M040080-05710D | TT15PD | 1.1 | ○ | ○ |
| E25T-SCLCR/L09 | 28 | 25 | 14 | 300 | 29 | 23 | 6 | CC*T09T3** | SI60M040080-05710D | TT15PD | 2.06 | ○ | ○ |

●标准库存Stock ○需预定Available Upon Order

内孔车刀杆
Internal Turning Toolholder

SDUCR/L

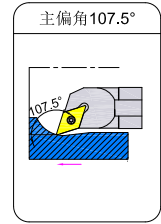
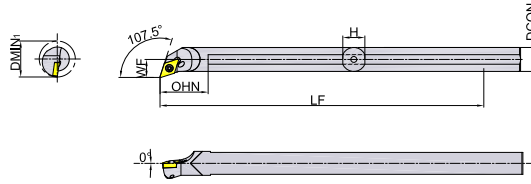


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | | 匹配刀片 Insert | 螺钉 Screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|------|------|-----|-----|-----|----------------|----------------|--------------------|--------------|----------------------|-------------|---|
| | DMIN1 | DCON | WF | LF | OHN | H | α° | | | | | R | L |
| A10K-SDUCR/L07 | 13 | 10 | 7.7 | 125 | 15 | 9 | 10 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.08 | ● | ● |
| A12M-SDUCR/L07 | 16 | 12 | 8.5 | 150 | 22 | 11 | 8 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.14 | ● | ● |
| A16Q-SDUCR/L07 | 20 | 16 | 11 | 180 | 27 | 15 | 6 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.29 | ● | ● |
| A20Q-SDUCR/L11 | 25 | 20 | 14.5 | 180 | 30 | 18 | 6 | DC*T11T3** | SI60M040080-05710D | TT15PD | 0.5 | ● | ● |
| A25R-SDUCR/L11 | 32 | 25 | 18.5 | 200 | 35 | 23 | 6 | DC*T11T3** | SI60M040080-05710D | TT15PD | 0.98 | ● | ● |
| E10M-SDUCR/L07 | 13 | 10 | 7 | 150 | 14 | 9.5 | 10 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.16 | ○ | ○ |
| E12Q-SDUCR/L07 | 16 | 12 | 9 | 180 | 14 | 11 | 8 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.28 | ○ | ○ |
| E16R-SDUCR/L07 | 20 | 16 | 11 | 200 | 20 | 15 | 6 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.56 | ○ | ○ |

●标准库存Stock ○需预定Available Upon Order

内孔车刀杆
Internal Turning Toolholder

SDQCR/L

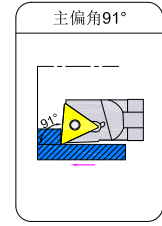
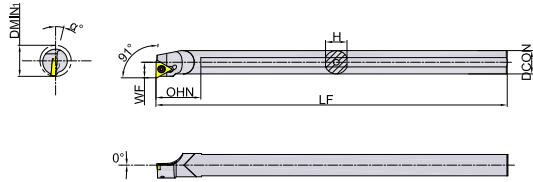


| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | | 匹配刀片 Insert | 螺钉 Screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|------|----|-----|-----|----|----------------|----------------|--------------------|--------------|----------------------|-------------|---|
| | DMIN1 | DCON | WF | LF | OHN | H | α° | | | | | R | L |
| A10K-SDQCR/L07 | 13 | 10 | 7 | 125 | 20 | 9 | 10 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.08 | ○ | ○ |
| A12M-SDQCR/L07 | 16 | 12 | 9 | 150 | 22 | 11 | 8 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.14 | ○ | ○ |
| A16Q-SDQCR/L07 | 20 | 16 | 11 | 180 | 27 | 15 | 6 | DC*T0702** | SI60M025050-03510D | TT08PD | 0.29 | ○ | ○ |
| A20Q-SDQCR/L11 | 25 | 20 | 13 | 180 | 35 | 18 | 6 | DC*T11T3** | SI60M040080-05710D | TT15PD | 0.5 | ○ | ○ |
| A25R-SDQCR/L11 | 32 | 25 | 17 | 200 | 38 | 23 | 4 | DC*T11T3** | SI60M040080-05710D | TT15PD | 0.98 | ○ | ○ |

●标准库存Stock ○需预定Available Upon Order

内孔车刀杆
Internal Turning Toolholder

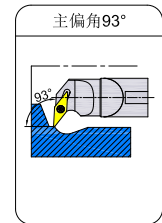
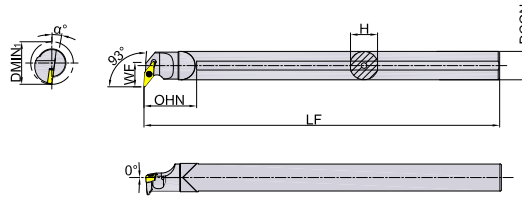
STFCR/L



| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | | 匹配刀片 Insert | 螺钉 Screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|------|-----|-----|-----|----|----------------|----------------|--------------------|--------------|----------------------|-------------|---|
| | DMIN1 | DCON | WF | LF | OHN | H | α° | | | | | R | L |
| A10K-STFCR/L09 | 12 | 10 | 6.8 | 125 | 10 | 9 | 13 | TC*T0902** | SI60M022060-03008D | TT06PD | 0.08 | ○ | ○ |
| A12M-STFCR/L09 | 16 | 12 | 8 | 150 | 10 | 11 | 10 | TC*T0902** | SI60M022060-03008D | TT06PD | 0.14 | ○ | ○ |
| A12M-STFCR/L1102 | 14 | 12 | 6.5 | 150 | 25 | 11 | 10 | TC*T1102** | SI60M022050-03008D | TT08PD | 0.14 | ○ | ○ |
| A16Q-STFCR/L1102 | 18 | 16 | 9 | 180 | 25 | 15 | 8 | TC**1102** | SI60M022050-03008D | TT08PD | 0.29 | ○ | ○ |
| A20Q-STFCR/L1102 | 25 | 20 | 11 | 180 | 25 | 18 | 6 | TC**1102** | SI60M022050-03008D | TT08PD | 0.5 | ○ | ○ |
| A25R-STFCR/L16 | 32 | 25 | 17 | 200 | 40 | 23 | 6 | TC*T16T3** | SI60M040080-05710D | TT15PD | 0.98 | ○ | ○ |

●标准库存Stock ○需预定Available Upon Order

SVUCR/L



| 订货号 Ordering Code | 尺寸Dimension (mm) | | | | | | | 匹配刀片 Insert | 螺钉 Screw | 扳手 Wrench | 重量 Weight (KG) | 库存 Stock | |
|----------------------|---------------------|------|------|-----|-----|----|----------------|----------------|--------------------|--------------|----------------------|-------------|---|
| | DMIN1 | DCON | WF | LF | OHN | H | α° | | | | | R | L |
| A16Q-SVUCR/L11 | 22 | 16 | 13.5 | 180 | 24 | 15 | 10 | VC*T1103** | SI60M025050-03510D | TT08PD | 0.29 | ○ | ○ |
| A20Q-SVUCR/L16 | 31 | 20 | 19 | 180 | 32 | 19 | 8 | VC*T1604** | SI60M040080-05710D | TT15PD | 0.5 | ● | ○ |
| A25R-SVUCR/L16 | 35 | 25 | 20 | 200 | 32 | 23 | 8 | VC*T1604** | SI60M040080-05710D | TT15PD | 0.98 | ● | ○ |

●标准库存Stock ○需预定Available Upon Order



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